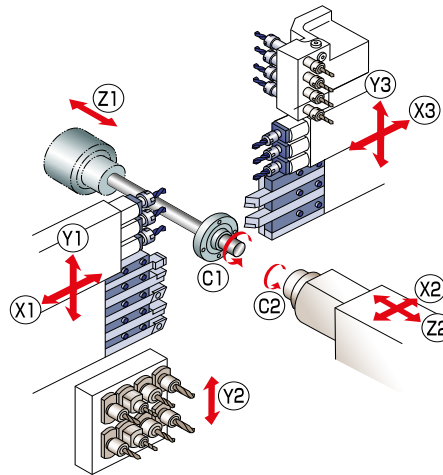




## Advantages & Features

The **SW-12 RII** convertible automatic lathe, with or without guide bush (Hybrid), is designed for fast, simultaneous machining. With high rotational speeds, on the spindles and the modular tool holders, workpieces can be processed efficiently. Please note that there is a reworking station with 8 tool stations (fixed or driven) with Y2 axis available.



**SW**  
**12RII**

### FRONT SIDE

Number of axes	6
Main spindle	C1 / Z1 axis
2 Tool posts	X1 / Y1 axis X3 / Y3 axis
max. Machining diameter	12mm / 13mm (option)
max. Headstock stroke	30mm / 135mm
Drive power	2.2kW / 13.7kW
max. Speed	15'000 rpm

### TOOL GANG TOOL POST

Turning tools	5 (□ 10mm) front 2 (□ 10mm) back
Drilling tools	4 (ER11)
max. Speed	12'000 rpm

### BACK SIDE

Number of axes	4
Sub spindle	X2 / Z2 / C2 axis
Axis vertical	Y2 axis
max. Gripping diameter	12mm / 13mm (option)
Drive power	2.2kW / 3.7kW
max. Speed	15'000 rpm

### BACKWORKING TOOLS

Tool stations	8 (fest o. angetrieben)
max. Back working speed	12'000 rpm